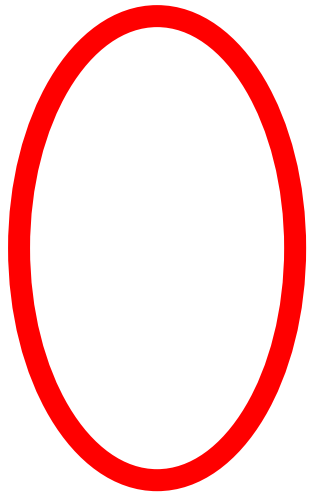


HESS Objectives



- **ZERO** Lost Time Injury
- **ZERO** Health Related Incidents
- **ZERO** Foodborne Illness
- **ZERO** incidents that hazardous to environment